

PS-25, 25C, PF-25, 25C Type Solenoid Valve (for Steam, Liquids or Air)

Piston type

SSS&AAS Used**

** Contact-free swinging mechanism (AAS※2) with special shape spring (SSS※1).
※1. Special Shape Spring. ※2. Anti Abrasion System

The PS-25 Type (screwed) and PF-25 Type (flanged) series stainless steel solenoid valves (Momotaro II) inherit features of the conventional PS-15 Type and PF-15 Type series products. To make replacement easy, the face-to-face dimensions of the new series are exactly the same as those of the previous series. There are some changes though, for improving durability, energy-saving performance, and compliance with RoHS directives and other environmental standards.

FEATURES

- Three times more durable than conventional VENN products.
- Wide range of applicable pressure: 0~1.0 MPa.

- Install in horizontal or vertical pipe.
- The coil is coated with heat-resistant thermosealing resin (size 25mm and lower products).

SPECIFICATIONS

Operation	Energized open		Energized close	
Model name	PS-25	PF-25	PS-25C	PF-25C
Code name	PS25-V	PF25-V	PS25C-V	PF25C-V
Size	10~50(3/8"~2")	15~50(1/2"~2")	10~50(3/8"~2")	15~50(1/2"~2")
End connection	Screwed JIS Rc	Flanged JIS 10KFF	Screwed JIS Rc	Flanged JIS 10KFF
Applicable fluid	Steam, water, air & oils (Kerosene, diesel oil level)*2			
Fluid temperature	5~180°C (For hot water: Max. 100°C)			
Fluid viscosity	20cSt or less			
Applicable pressure	0~1.0MPa			
Min. pressure differential across the disc	0MPa (0.03MPa for coil installed horizontally.)			
Leakage allowance	Steam, water & oils: Nil (Confirm at pressure gauge), Air: 50mL/min (standard state) or less (when 0.05~1.0MPa)			
Rated voltage	Common use: AC100/200V 50/60Hz or AC110/220V 60Hz*5			
Insulation	Class H			
Ambient temperature	5~60°C			
Protection	Dustproof, splash proof, for indoor use*6 (When used outdoors, also use TB-03 Type terminal box, as rain proof type*7)			
Materials	Body (Stainless steel), Disc (Stainless steel with Teflon tip)			
Installation	Can be installed on both horizontal and vertical piping at any angle between the vertical (when the coil part is placed above) and horizontal.			
Valve body pressure	Hydraulic 2.0MPa			

*1. Refer to Page 244 for method of wiring.

*2. If there is any regulation for fuel oils or diesel oil, confirm body material according to the regulation.

*3. Size 32mm or larger products and those suitable for special voltage have different shape and dimensions of the coil.

*4. Please select WS Type series if you need no leakage at air line or use the product with well or river water.

*5. For products suitable for special voltage, please contact our agent in your area. (Products for such purpose have coils with different shape and dimensions.)

*6. Size 32mm and larger products are dustproof and drip-proof type.

*7. Products with TB-03 Type terminal box are rain-proof type. Products with TB-03C Type terminal box are splash-proof type (size 25mm and smaller) or rain-proof type (size 32mm or larger).

*8. In environment with humidity higher than 85%, please select PS-25Y, 25CY or PF-25Y, 25CY Types if the required size is 32mm larger. (Please contact our agent in your area for size 25mm or smaller products.)

*9. Products with hand-operating mechanism are also available.

DIMENSIONS AND CURRENT VALUES

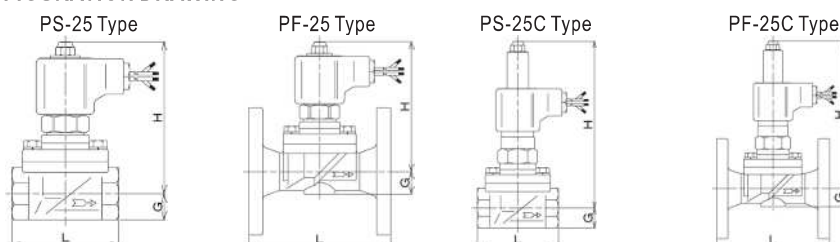
(mm)

Size		10(3/8")	15(1/2")	20(3/4")	25(1")	32(1 1/4")	40(1 1/2")	50(2")
Screwed	PS-25 PS-25C Type	d	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"
		L	63	63	80	90	106	118
		G	15	15	18	22	27	30
		H	111(177)	111(177)	124(181)	128(185)	157(202)	160(205)
		Port size	18	18	23	28	32	40
		Cv value	3	4.5	7.5	12	18	23
		Mass(kg)	1.2(1.6)	1.2(1.6)	1.6(1.9)	2.1(2.4)	3.4(3.7)	4.3(4.6)
Flanged	PF-25 PF-25C Type	L	—	112	118	140	150	160
		G	—	15	18	22	27	30
		H	—	111(177)	124(181)	128(185)	157(202)	160(205)
		Port size	—	18	23	28	32	40
		Cv value	—	4.5	7.5	12	18	23
		Mass(kg)	—	2.4(2.8)	3.3(3.6)	4.8(5.1)	6.5(6.8)	7.7(8)
		9.9(10.4)						
Current (A)	AC100V	Rated	0.21(0.30)	0.21(0.30)	0.30(0.30)	0.30(0.30)	0.42(0.43)	0.42(0.43)
		Starting	0.70(1.35)	0.70(1.35)	1.25(1.35)	1.25(1.35)	1.62(1.71)	1.62(1.71)
	AC200V	Rated	0.10(0.15)	0.10(0.15)	0.15(0.15)	0.15(0.15)	0.18(0.22)	0.18(0.22)
		Starting	0.35(0.70)	0.35(0.70)	0.63(0.70)	0.63(0.70)	0.80(0.85)	0.80(0.85)

Figures in () are for energized close type.

Flange code JIS 10KFF

FIGURATION DRAWING


Note: Depending on size, the structure may vary. (Size 32mm or larger products have different coil structure.)
The face-to-face dimensions are the same as those of old models PS-15, 15C and PF-15, 15C Types.

PS-25 Type
(Size 10~25mm)

PS-25 Type
(Size 32~50mm)

PS-25C Type
(Size 10~25mm)

PS-25C Type
(Size 32~50mm)

PF-25 Type
(Size 10~25mm)

PF-25 Type
(Size 32~50mm)

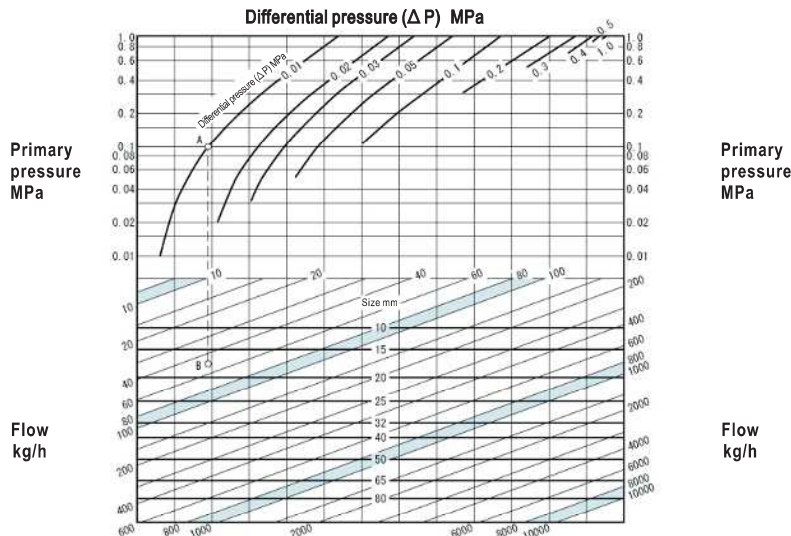
PF-25C Type
(Size 10~25mm)

PF-25C Type
(Size 32~50mm)

DATA/PS, PF Type Solenoid Valve (for Steam, Water or Air)

SIZE SELECTION CHART (for Steam)

Applicable models: PS-22, 22C / PF-22, 22C
PS-25, 25C / PF-25, 25C



Note: Size 65mm applies to PS/PF-12, 12C types. Size 80mm applies to PF-12, 12C types.

● HOW TO USE THE CHART

Example: Determine the size of valve meeting the following conditions:

Primary pressure: 0.1MPa

Secondary pressure: 0.09MPa

Flow of steam (saturated): 50kg/h

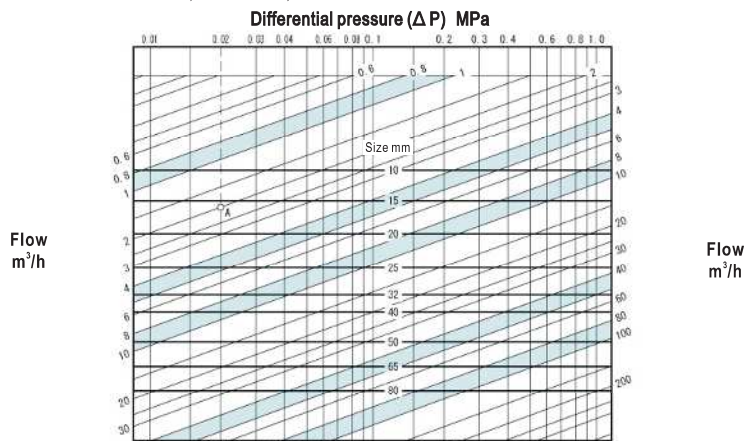
Differential pressure (ΔP) is:

$$0.1 - 0.09 = 0.01 \text{ MPa}$$

Identify intersection point (A) of the 0.1MPa primary pressure line and the 0.01MPa differential pressure curve. Draw a vertical line from point A until it intersects with the 50kg/h flow line. The intersection point is named B. Since point B is between the 15mm and 20mm size lines, the larger size, which is 20mm, is selected.

SIZE SELECTION CHART (for Water)

Applicable models: PS-22, 22C, 22K, 22CK
PF-22, 22C
PS-25, 25C / PF-25, 25C



Note: Size 65mm applies to PS/PF-12, 12C types. Size 80mm applies to PF-12, 12C types.

● HOW TO USE THE CHART

Example: Determine the size of valve meeting the following conditions:

Primary pressure: 0.3MPa

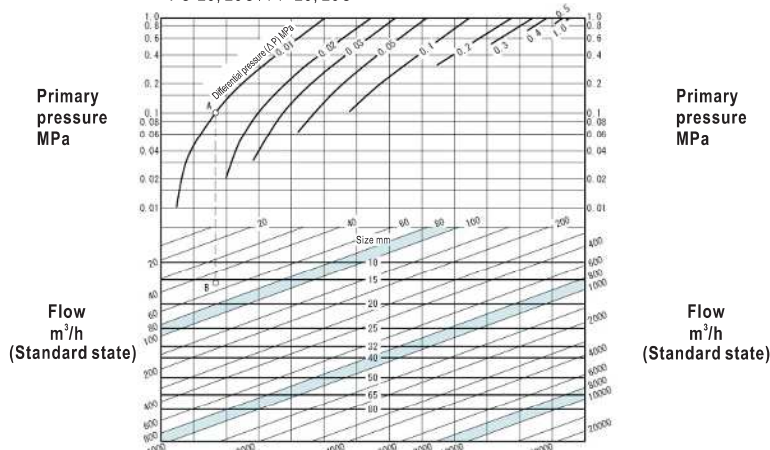
Secondary pressure: 0.28MPa

Flow of water: 2m³/h

Differential pressure (ΔP): $0.3 - 0.28 = 0.02 \text{ MPa}$. Find out the intersection point (A) between the 0.02MPa differential pressure (ΔP) line and the 2m³/h flow line. Since point A is between the lines representing nominal diameter 15mm and 20mm, the nominal diameter should be the larger one, i.e. 20mm.

SIZE SELECTION CHART (for air)

Applicable models: PS-22, 22C, 22K, 22CK
PF-22, 22C
PS-25, 25C / PF-25, 25C



Note: Size 65mm applies to PS/PF-12, 12C types. Size 80mm applies to PF-12, 12C types.

● HOW TO USE THE CHART

Example: Determine the size of valve meeting the following conditions:

Primary pressure: 0.1MPa

Secondary pressure: 0.09MPa

Flow of air (at 20°C): 50m³/h (standard state)

Differential pressure (ΔP) is: $0.1 - 0.09 = 0.01 \text{ MPa}$. Identify intersection point (A) of the 0.1MPa primary pressure line and the 0.01MPa differential pressure curve. Draw a vertical line from point A until it intersects with the 50m³/h flow line. The intersection point is named B. Since point B is between the 15mm and 20mm size lines, the larger size, which is 20mm, is selected.

DATA/Solenoid Valve

METHOD FOR CONNECTION OF COIL

As shown in relevant specification table, different models of solenoid valves have different rated voltages. When connecting to power, make sure the voltage does not exceed the rated voltage of solenoid valve.

<Common voltage coil>

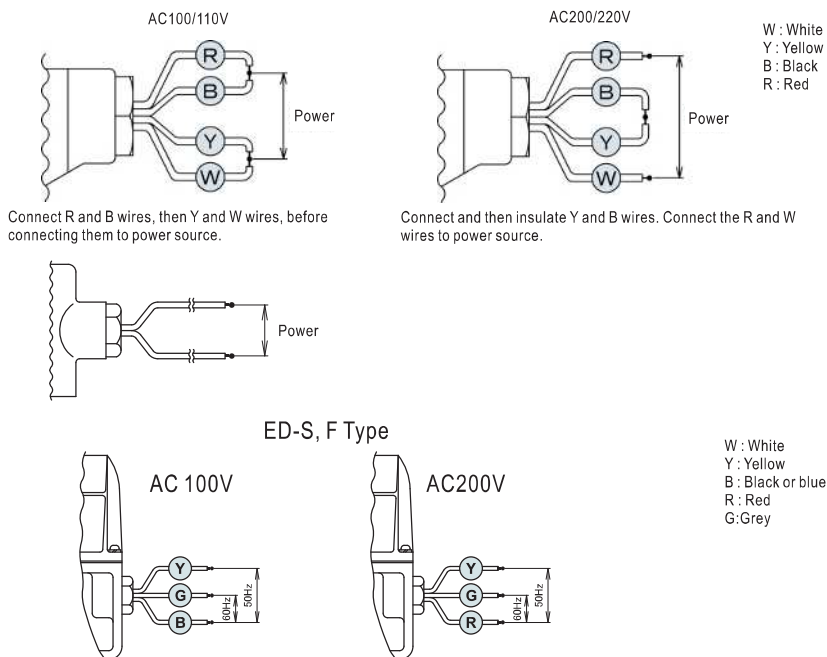
- Connect the 4 lead wires (in different colors) to power source.

<Exclusive/Special voltage coil>

- Connect 2 lead wires to power source.

<Frequency selecting coil>

- There are 3 lead wires on coil. Read the connection method shown on product before connecting to power source. The lead wire left unused should be insulated by using insulating tape.



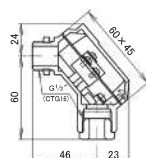
REFERENCE: ABOUT EXPLOSION PREVENTION

Terminal box specially designed for solenoid valve. Can be screwed in with lead wire of solenoid valve and protect power cable and lead wire from being exposed to rain or dust. TB-03 series are for outdoor cables and conduit.

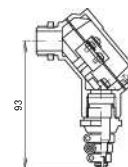
TB-03 TYPE SERIES (for indoor/outdoor, metal body, rainproof)

(Without indication lamp) Rated power: 250V 15A

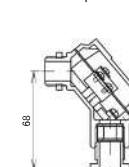
- TB-03 Type (standard model) With gland nut



- TB-03C Type With cap cone

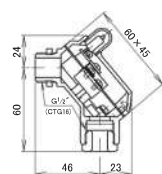


- TB-03F Type With ship-class gland

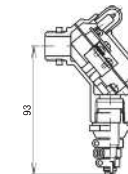


(With indication lamp) Rate power: AC100V or AC200V
Please specify voltage when ordering.

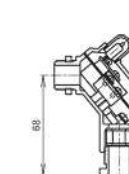
- TB-03L Type With indication lamp



- TB-03LC Type Lamp + cap cone

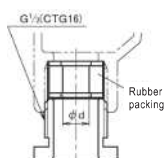


- TB-03LF Type Lamp + ship-class gland



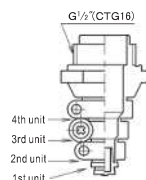
An example of TB-03 installation

SPECIFICATIONS OF GLAND (TB-03F, 03LF Type)



Gland size	d (mm)
15a	9
15b	10
15c	11

SPECIFICATIONS OF CAPCONE PLUG (TB-03C, 03LC Type)



Cut position	Applicable cable diameter(mm)
4th unit	10~12
3rd unit	8~10
2nd unit	6~8
1st unit	4~6

■ Fig.1 Piping example

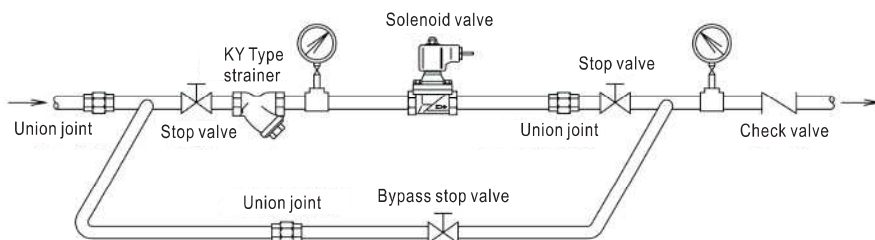


Fig.2 Installation position

Upright to horizontal pipe

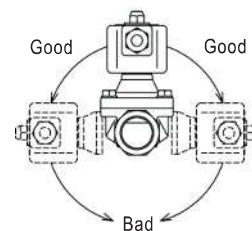


Fig.3: Elevated piping at secondary side

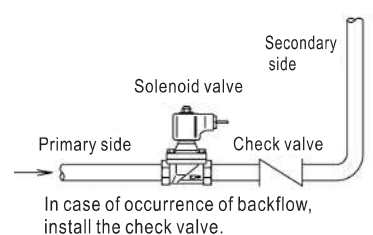


Fig.4 Steam line application

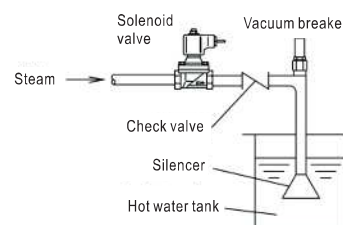
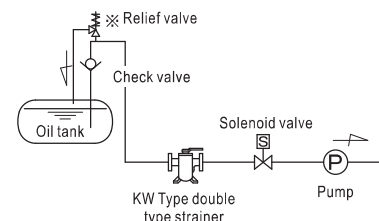


Fig.5 Relief valve installation



※ Install relief valve if pressure rise due to thermal expansion or other factors is anticipated.

SELECTION AND INSTALLATION

1. Install strainer on the primary side of solenoid valve (see Fig.1).
2. Install a bypass pipe (with stop valve) between the primary and secondary sides of solenoid valve if the operation of equipment cannot be stopped (see Fig.1).
If you do not intend to install bypass pipe, install blowing stop valve, which is branched from the main pipe, right before the stop valve on the primary side of solenoid valve, to allow flushing.
3. The coil should stand upright above horizontal pipe (see Fig.1, 2).
For size 50mm (and below) valve of WS, PS series, the coil can be upright above or at the same level of (and perpendicular to) horizontal pipe. In this case, make sure the pressure differential before and after the valve is larger than 0.03MPa (see Fig.2).
4. Back flow may occur when the secondary pressure is larger than the primary pressure. To prevent back flow, install check valve on the secondary side (see Fig. 3).
5. If the valve is used for steam and the secondary pressure is negative pressure when the valve is closed, install vacuum regulating valve (vacuum breaker) on the secondary side of solenoid valve (see Fig.4).
6. Install steam trap on piping if the valve is used for steam.
7. When used for liquid, the pressure inside the piping may increase due to water hammer which occurs when valve is closed or due to the expansion caused by ambient temperature increase. In this case, it is recommended to install relief valve to protect machine (see Fig.5).
8. Connect coil properly using 0.75mm² above wire. Install fuse to protect electric circuit.
9. Repeated power-on and power-off for a long period may make the surface temperature rise up to about 70°C. Attentions should be paid to avoid burning. (Depending on conditions and models, the temperature rise varies.)
10. Make sure the arrow mark on solenoid valve match with the direction of flow of fluid.
11. Leave some space for disassembling and maintenance.
12. Fix and support piping properly to prevent solenoid valve from being damaged due to weight of piping, excessively large stress, bending force or vibration.
13. Discharge drain or apply thermal insulation if there is risk of freezing.
However, the coil should not be applied with any thermal insulation.