

JS Type Sleeve Expansion Joint

Welded

Sleeve expansion joint absorbing expansion/contraction of pipe in axial direction due to change of temperature.

Suitable for main pipeline in high buildings, area conditioning, plants, factories and hospitals. Also serve as countermeasure for ground sinkage and earthquake.

FEATURES

- Supper packing for high sealing performance.
- Safe structure.
- Large expansion/contraction.
- No need for lubrication.
- All stainless steel products are also suitable for water supply.

SPECIFICATIONS

Model name	JS-5HW	JS-6HW	JS-7HW	JS-8HW
Code name	JS5HW-N	JS6HW-N	JS7HW-N	JS8HW-N
Applicable fluid	Steam, air, gases, cold or hot water & oils			
Fluid temperature	Max. 220℃			
Applicable pressure	Max. 1.0MPa		Max. 2.0MPa	
End connection	Butt-weld			
Materials	Sleeve(Stainless steel), External sleeve(Carbon steel), Packing(Graphite compound)			
Pressure test	Hydraulic 1.5MPa		Hydraulic 3.0MPa	
Expansion amount	100mm	200mm	100mm	200mm
Expansion	20mm	40mm	20mm	40mm
Contraction	80mm	160mm	80mm	160mm

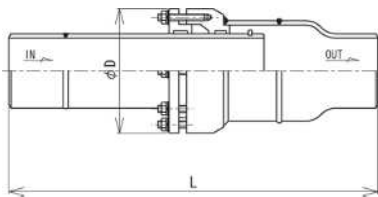
* All stainless steel material is also available upon request.

DIMENSIONS

DIMENSIONS	L(mm)		D(mm)	Pressure receiving area of sleeve Ae(mm ²)	Friction resistance of sleeve μ(N)	Load on main fixing point (N)	
	JS-5HW,7HW (Max. exp. 100mm)	JS-6HW,8HW (Max. exp. 200mm)				JS-5HW,6HW (at 1.0MPa)	JS-7HW,8HW (at 2.0MPa)
Size							
20(3/4")	410	590	83	530	1300	1900	2400
25(1")	410	590	90	860	1600	2500	3400
32(1 1/4")	410	590	100	1320	2000	3400	4700
40(1 1/2")	410	590	105	1730	2300	4100	5800
50(2")	410	590	120	2460	2700	5200	7700
65(2 1/2")	460	630	135	4300	3600	8000	13000
80(3")	470	640	145	5810	4200	11000	16000
100(4")	470	680	185	9850	5400	16000	26000
125(5")	540	680	210	14700	6600	22000	37000
150(6")	540	730	235	20600	7800	29000	49000
200(8")	540	730	300	35600	10300	46000	82000
250(10")	620	780	350	54700	12700	68000	123000
300(12")	620	780	415	77900	15200	94000	172000



CONSTRUCTION



Depending on size, the structure may vary.

MASS

(kg)

Model Name	JS-5HW	JS-6HW	JS-7HW	JS-8HW
Size				
20(3/4")	4.5	5	5	5.5
25(1")	4.5	5	5	5.5
32(1 1/4")	5	7	5.5	7.5
40(1 1/2")	5.5	7	6	7.5
50(2")	9	11	9.5	11.5
65(2 1/2")	10	14	10.5	14.5
80(3")	10.5	20.5	11.5	21.5
100(4")	18.5	23.5	19.5	24.5
125(5")	24.5	28.5	26.5	26
150(6")	28	35	30	37
200(8")	44	55	48	59
250(10")	70	89	75	94
300(12")	102	121	112	132

DATA/JB Type Bellows Expansion Joint

■ ABOUT BELLOWS MATERIAL SUS316L (Stainless steel)

The JIS B 2352 Bellows Type Expansion Joint recommends SUS304, SUS304L, SUS316, SUS316L, and others for making bellows. To ensure durability and corrosion resistance, which are

extremely important parameters for high grade bellows, we selected SUS316L for making bellows and all parts that contact with fluid. With higher performance than SUS304, SUS316L is consi-

dered having the same or even higher characteristics than SUS304L. See the following table for characteristics of SUS316L and SUS304L.

■ COMPARISON BETWEEN SUS316L AND SUS304L

TABLE1. CHEMICAL COMPOSITION (%)

Type	Carbon C	Silicon Si	Manganese Mn	Phosphor P	Sulfur S	Nickel Ni	Chrome Cr	Molybdenum Mo
SUS316L	0.030 or less	1.00 or less	2.00 or less	0.045 or less	0.030 or less	12.00~15.00	16.00~18.00	2.00~3.00
SUS304L	0.030 or less	1.00 or less	2.00 or less	0.045 or less	0.030 or less	9.00~13.00	18.00~20.00	—

TABLE2. MECHANICAL PROPERTY

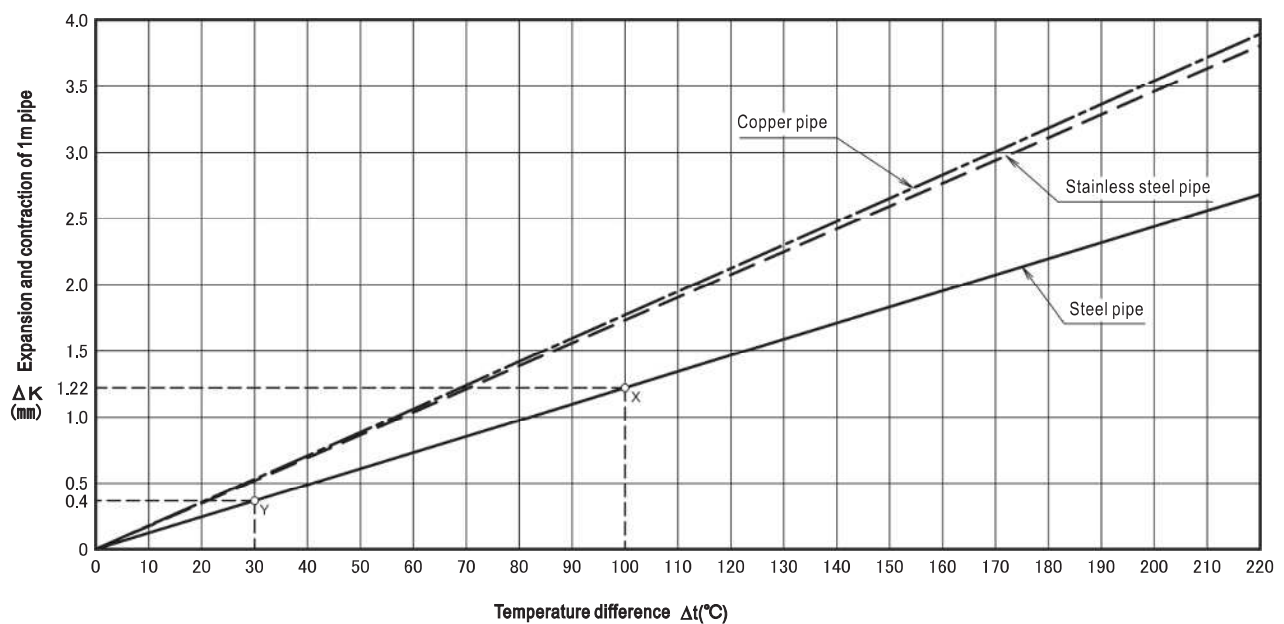
Type	Tensile test			Hardness test		
	Yield Strength N/mm ²	Tensile N/mm ²	Elongation %	HB	HRB	HV
SUS316L	175 or more	480 or more	40 or more	187 or less	90 or less	200 or less
SUS304L	175 or more	480 or more	40 or more	187 or less	90 or less	200 or less

TABLE3. ANTICORROSION

Type	All surface corrosion	Intercrystalline corrosion	Stress corrosion crack	Porous corrosion	Gap corrosion
SUS316L	○	○	◎	◎	◎
SUS304L	○	○	○	○	○

* ○: Superior ◎: Much superior

■ FIG.1 EXPANSION AND CONTRACTION OF 1m PIPE



■ SELECTING EXPANSION JOINT

Determine the type and number of expansion joints based on the material of pipe and change of temperature, which are factors affecting expansion/contraction of pipe.

● Calculation $n = \frac{\Delta l}{\delta}$

$\Delta l = \beta \times \Delta t \times l$

n : number of joints

δ : max. expansion/contraction of joint (mm)

Δl : expansion/contraction of pipe (mm)

β : linear expansion coefficient of pipe (mm/m/°C)

Steel pipe (12.2×10⁻³)

Copper pipe (17.7×10⁻³)

Stainless steel pipe (17.3×10⁻³)

Δt : temperature difference (°C)
l : length of pipe (m)

● Example

Under the following conditions:

Length of pipe (l): 35m

Max. working temperature (t₁): 120°C

Min. ambient temperature (t₂): -10°C

Ambient temperature at the time of installation (t₃): 20°C

Determine the type and number of expansion joints.

The pipe is steel pipe and the joint is to be determined based on standard face-to-face dimensions.

DATA/JS Type Sleeve Expansion Joint

■ ABOUT SUPER PACKING

Super packing is packing material made of flexible graphite and a certain type of inorganic substance in specific proportion. It has a high sealing performance and reliable service life.

In addition, it can resist $-200\sim 450^{\circ}\text{C}$ temperature and shows great corrosion resistance against acid, alkaline and organic solvents.

■ EXAMPLE OF APPLICATION

Fig.1 Absorption of thermal expansion

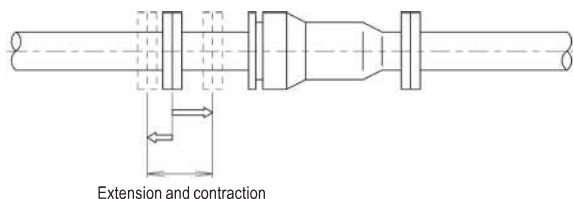


Fig.2 Ground sinkage prevention

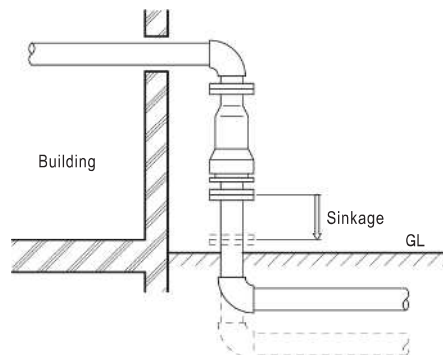
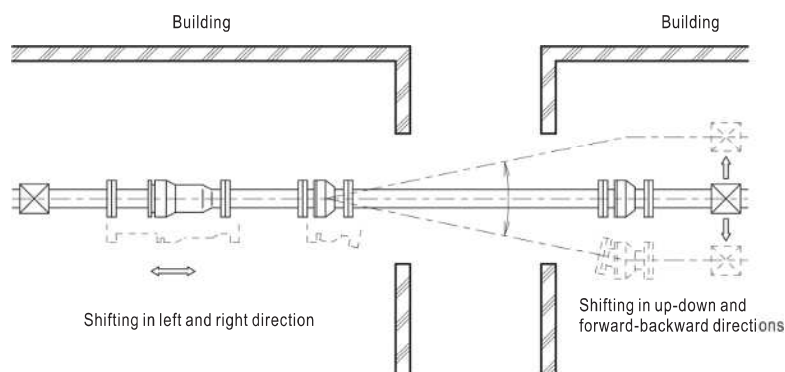


Fig.3 Earthquake-proof building and ground sinkage prevention



■ CALCULATING EXPANSION/CONTRACTION OF PIPE

$$\Delta \ell = \beta \times \Delta t \times \ell$$

$\Delta \ell$: Expansion/contraction of pipe (mm)

β : Linear expansion coefficient of pipe
 $12.2 \times 10^{-3} \text{ mm/m/}^{\circ}\text{C}$ (steel pipe)

Δt : Temperature difference ($^{\circ}\text{C}$)

ℓ : Length of pipe (m)

Note: The extension/compression of 1m pipe can also be calculated using Fig.1 in Page 179.

■ FIXING POINT INSTALLATION

Fixing point with sufficient strength are necessary for installing expansion joint. The position of fixing point is the following.

① Main fixing point

- The end of straight pipe closed by a flange or valve.
- Bending pipe where the direction of flow changes;
- Between two expansion joints, where reducer is used to change the diameter of pipe;
- Pipe between two expansion joints, where valve is installed;
- The inlet of main pipe of branch pipe with free expansion joint.

② Intermediate fixing point

In the middle of two expansion joints between main fixing point.

■ LOAD ON FIXING POINT

Load on main fixing point of straight pipe F_m (N)

$$F_m = A_e \times P + \mu$$

Load on intermediate fixing point F_i (N)

$$F_i = \mu$$

A_e : Pressure receiving area of sleeve (mm^2)

P : Pressure of fluid (MPa)

μ : Friction resistance of sleeve (N)

GUIDE AND PIPE SUPPORT

① Guide

To ensure correct expansion and contraction of expansion joint, the axes of expansion joint and pipe must match with each other. In addition, it is necessary to use guides to transmit the force for the movement in axial direction to fixing point. The guides need to be installed according to the following intervals.

The deviation of pipe axes is $\pm 2\text{mm}$ for size 125mm or smaller pipes, and $\pm 3\text{mm}$ for size 150mm or larger pipes. The deviation of degree of parallelization of pipe should be $\pm 0.5^\circ$.

- L_1 : The interval between expansion joint and No.1 guide.
- L_2 : The interval between No.1 guide and No.2 guide.
- L_3 : The interval between No.2 guide and middle guide.

The max. interval of guides can be calculated using the following formula.
The max. interval of intermediate guide (L_3) can be determined using Fig.5.
(For STPG Sch40 carbon steel)

$$L_1 \leq 4D$$

$$L_2 \leq 14D$$

$$L_3 \leq \sqrt{\frac{\pi^2 EI}{f F_m}} \quad I = \frac{\pi}{64} (D^4 - d^4)$$

L_1, L_2, L_3 : Interval between guides (max.)

D: External diameter of pipe

d: Internal diameter of pipe

E: Young's modulus at the designed temperature of pipe material

Steel pipe 200°C:

Stainless steel pipe 200°C:

I: Secondary moment of the cross section of pipe

f: Safety factor

F_m : Load on main fixing point

(mm)

(mm)

(mm)

(N/mm²)

$191 \times 10^9 \text{N/mm}^2$

$183 \times 10^9 \text{N/mm}^2$

(mm⁴)

(3 or larger)

(N)

② Pipe supporting

Install roller support or roller hanger guide to prevent pipe from bending due the weight of pipe or fluid.

Fig. 4-2 Vertical piping and roof piping

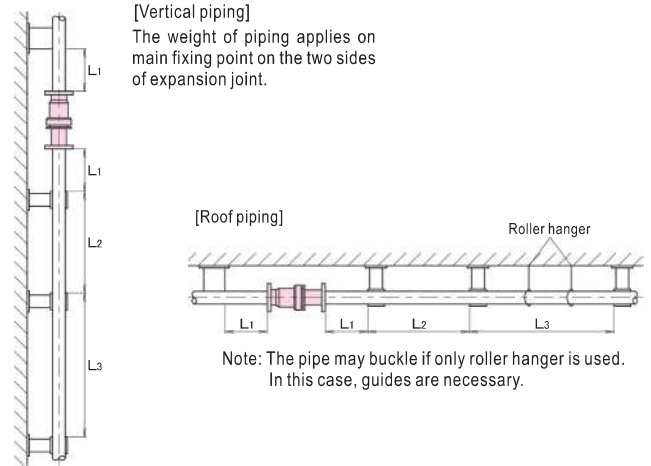


Fig.5 Max. interval between intermediate guides

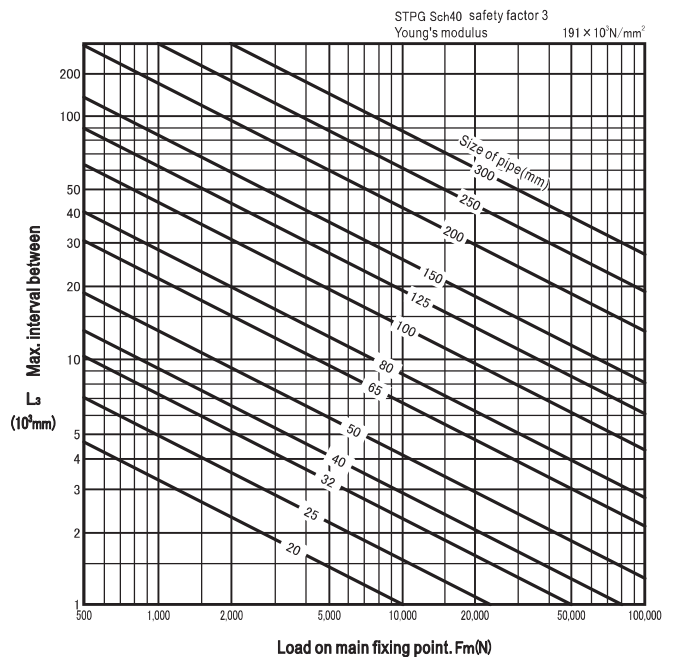


Fig.4-1 Interval between guides

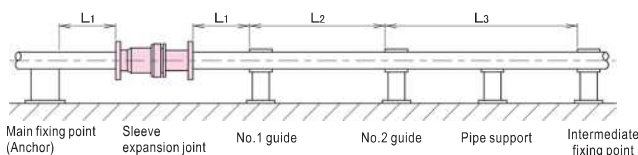


Fig.6 Fixing point and guide (example)

Other guide (example)

